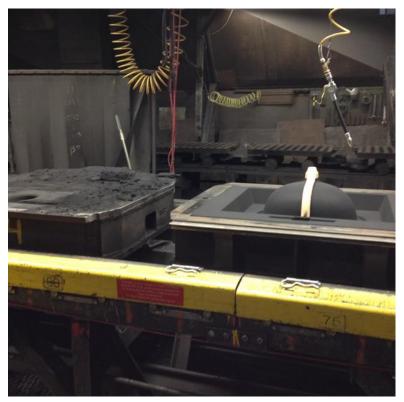
The following photographs show typical operations where HEPA vacuuming and wet methods for cleaning would be impossible or inordinately burdensome and potentially dangerous. These photographs relate to issue #4 in Kohler Co.'s comments regarding the proposed silica standard.



Cleaning Sand off Molds Prior to Closing



Cleaning In and Around Machinery Where Molten Glass or Molten Iron Are Present



Cleaning Large Accumulations of Sand In and Around Sand Handling Systems



Cleaning Sand Out of Tightly-Compacted Machinery
Where Access is Extremely Limited



Cleaning Vitreous Cast Shop Floors Where Broken Pieces of Clay Accumulate and Spilled Slip is Dried to the Concrete Floor



Cleaning Dry-Filter Glaze Spray Booths Where Glaze Overspray is Dried to the Booth Walls and Floors



Cleaning Refractory Brick Renovation Areas where Debris of Varying Size is Generated